



General Plastics
A Division of PMC, Inc.
Material Safety Data Sheet

Revised: 5/15/95

Section I. Product Identification and Uses		
Product	Sergene	Emergency Phone Numbers CHEMTREC - (800) 424-9300 24 Hours Daily (201) 748-5500 (USA) 7:30 A.M. - 4:00 P.M. EST - M-F
General Use	Thread Sizing	
Description	Nylon Terpolymer in Alcohol Solution	
Manufacturer		

Section II. Ingredients					
Name	CAS #	Exposure Limits			% by Weight
		OSHA 8 Hr. TWA (ppm)	STEL (ppm)	ACGIH (ppm)	
Ethanol	64-17-5	1000		1000	
Water	7732-18-5				
Nylon Terpolymer	25191-90-6				
Benzyl Alcohol	100-51-6				
Methanol	67-56-1	200	250	200	<3.00%
Methyl Isobutyl Ketone	108-10-1	50	75	50	<1.50%

Section III. Hazards Identification	
Emergency Overview	Clear, flammable liquid with alcohol odor. Irritating to eyes and respiratory tract.
Potential Health Effects	
Inhalation	High vapor concentrations may cause a burning sensation in the nose and throat. Dizziness, nausea, drowsiness and vomiting may also occur.
Skin Contact	Prolonged or repeated skin contact can cause drying and brittleness.
Eye Contact	May cause irritation. There may be mild to moderate conjunctivitis.
Ingestion	May cause dizziness, euphoria, nausea, vomiting and lack of coordination. Long-term repeated oral exposure to Ethanol may result in the development of progressive liver injury with fibrosis.
Chronic	No Additional Information
Carcinogenicity	None of the components in this material are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.